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D5556-041
Job Sheet 191883



Part No: D5556-041

Job Qty: 2 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 4/8/19

Created By: Marie Lajeunesse

Type: SOLD *syk*

Description:

Note: D5556 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	4/8/19	4/8/19	0.00	0.87	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		38
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	4/8/19	4/8/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
									DAS
									40
									9-89
130	Packaging 3-2 - Stock - B4B	2 pcs	4/8/19	4/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	CK019
				Packaging 3 - 28 - B4B	SA MAR 27 2019
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	2 pcs	4/8/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (small fab) ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES (SEE NOTE 8) RTV 598 Descriptions: BATCH: <u>14138996</u> 120 - (QC5- Inspect part completeness to step on W/O) 130 - Identify as per dwg & Stock Location: _____ 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade	4 pcs (2 ea)	110-Small Fab - 1	5142980
D5573-1	Base Bracket, Upper, Cable Cutter, LH	2 pcs (1 ea)	110-Small Fab - 1	5135536
D5573-2	Base Bracket, Upper, Cable Cutter, RH	2 pcs (1 ea)	110-Small Fab - 1	5135990
D5574-1	Blade Housing, Cable Cutter	2 pcs (1 ea)	110-Small Fab - 1	5154481
D5576-1	Deflector, Upper, Cable Cutter	2 pcs (1 ea)	110-Small Fab - 1	5124040
MS21042L08	Nut	20 Ea (10 ea)	110-Small Fab - 1	5134219
MS27039-08-19	Screw	12 Ea (6 ea)	110-Small Fab - 1	5104359
MS27039-08-24	Screw (MS27039-0824)	8 Ea (4 ea)	110-Small Fab - 1	5098209
NAS1149DN832J	Washer	40 Ea (20 ea)	110-Small Fab - 1	5131200

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5557-1	4	12	0
	D5573-1	2	2	0
	D5573-2	2	2	0
	D5574-1	2	6	0
	D5576-1	2	6	0
	MS21042L08	20	1,783	0
	MS27039-08-19	12	1,169	0
	MS27039-08-24	8	94	0
	NAS1149DN832J	40	913	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

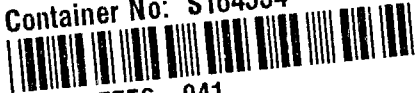
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



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Container No: S164534



Part: D5556-041

Job No: 191883

Serial No/Batch: S164534

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/20/19